

SAM 022092**ACIERA Type 22 VA**

Group	Pillar drilling machine
Manufacturer	ACIERA
Type	22 VA
Etat	partially rebuilt



Table length	500 mm
Table width	490 mm
Clamping surface:	
Length	355 mm
Width	315 mm
T-channel width	23 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Taper in spindle: MT	3
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm
Spindle speeds:	
stepless	
from	250 t/min
up to	400 t/min
Feeds:	
stepless	
from	0.02 mm/t
up to	0.25 mm/t
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.0 / 1.5 CV
Machine's weight about	990 kg
Overall dimensions machine:	
Length	1330 mm
Width	900 mm
Height	1800 mm
Various accessories:	
Tool storage	



